

BR500-C1-300L Cell Culture Fermentation System Technical Specifications

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1. General Information

Items Included	Control Console	BR500-C1
	Culture Vessel	300L tank SUS316L, 3 layers, with top mechanical stirring
		(25~70% working volume)
	Sensors	PT100, DO, foam, pH
	Feeding Pumps	4 PreFluid peristaltic pump heads, controlled
		· Sparger from the bottom (Air + O2 + N2 + CO2): controlled by
	Gas Inlet	rotameter and electromagnetic valve;
		· Overlay (Air): manually controlled by rotameter;
	Heating & Cooling	Heating by steam combined with plate heat exchanger;
		Cooled by stainless steel cooling tube (for chilled water);
	Accessories	4 supplement bottles, SS316L feeding needle, etc.
	Consumables	O-rings, fuses, silicone stoppers, inlet air filter, vent filter, 20m
Coi	Consumables	silicone tubing, etc.
Sensors Included	рН	Gel-filled pH electrode by Hamilton / Mettler Brand (steam
Sensors included		sterilizable), with 3m cable
	DO	Sterilizable probe by Hamilton / Mettler Brand, with 3m cable
	Temperature	PT100 sensor, sterilizable
	Foam	Foam probe, sterilizable
	Pressure	Huba pressure sensor, sterilizable, Swiss Brand



2. Specific Information

Functions Included	Temperature	· Robust PID algorithm;
		· Heating by steam combined with plate heat exchanger;
		· Chilled by chilled water supply;
		· Sequential control coupled with fermentation process
	рН	· pH control coupled with peristaltic pump or CO2;
		· Manual pH control by peristaltic pump;
	DO	· Cascade control, coupled with different parameters (gas inlet
		and peristaltic pump);
	Agitation	· Robust PID algorithm;
		· Manual speed control or speed control coupled with other
		parameters;
	Foam	· Foam control coupled with peristaltic pump; (anti-foam);
		· Mechanical defoaming blade;
	Automatic SIP	SIP with pre-set automatic sequence
	Feeding (peristaltic pump)	· Accumulation volume control;
		· Manual control; Or control by plan or pre-set curve;
		 Coupled with other parameters (DO, pH, etc);
	Fermentation	Pre-set fermentation sequences along with timeline (pH, DO,
	Sequence	agitation, temperature, etc)
	Others	· Historical data export and curves;
		· Fermentation/culture batch record;
		· Calibration of sensors and peristaltic pumps;
		· 3-level authority setting & control;
		· Record historical operations

2. 1 Control Console

General Info	Model	BR500-C1
	Description	Floor stand control console for cell culture fermentation, 1
	Description	console for 1 vessel
	Dimension	
	Net Weight	
	Touch Screen	PLC based 15" touch screen
	Communication	USB (data export), Ethernet interface, RS485
	Electricity	208V-240V, single phase / 353V-406V, 3 phase; 50-60Hz
		· Sparger from the bottom (Air + O2 + N2 + CO2): controlled by
Gas Inlet	Control	rotameter and electromagnetic valve;
		· Overlay (Air): manually controlled by rotameter;
	Flow Rate	2 vvm
	Filtration	0.2 um
	Connection	Pneumatic quick joint
Temperature	Range	8C above coolant to 40C above ambient (0-65C absolute)
	Control Accuracy	+/- 0.1C



рН	Range	2.00~12.00 (resolution 0.01)
	Control Accuracy	+/- 0.1
DO	Range	0~150% (resolution 0.1%)
	Control Accuracy	+/- 3%
Upgrades	Analysis or Control	OUR, CER, KLa, RQ,ORP, methanol, exhaust gas (O2, CO2),
	Analysis of Control	glucose, ect.
	Pressure Control	Automatically control pressure
	Automatic CIP	CIP with pre-set automatic sequence
	Gas Supply Control	TMFC control (flow rate - automatic)
	Doristaltic Dumn	More peristaltic pumps for different function;
	Peristaltic Pump	Upgrade to Watson-Marlow peristaltic pump heads;
	Scale	Tank weight / replenishing
	Light	Light source can be selected from red, blue, and white. Its
		intensity is adjustable [0-100%]

2.2 Vessel Information

General Info	Volume	300L max, with 25-70% working volume
	Material	3 layers, tank SUS316L (polishing better than Ra 0.4 um), jacket SUS304, insulation SUS304 (aluminum silicate filled)
	Ratio	Diameter to height, about 1:2
	Rated Pressure	0.30 Mpa
	Ports	Lid: 1 x fire ring, 1 x foam sensor, 1 x exhaust with condenser, 2 x spray header ports, $1 \times \text{illumination}$, 2 x spares; Body: 1 x pH, 1 x DO, 1 x PT100, 1 x vertical sight glass, 1 x spare
	Sterilization	Autoclavable
	Sparge	SS316L ring sparger in the bottom
	Dimension	
	Net Weight	
	Seal	Top mechanical stirring
	Speed	50 - 1000 rpm
Agitation	Blades	2 detachable layers (top: 1 x foam breaker; bottom: 1 x marine blade impeller)
	Baffles	4pcs
Upgrades	Drive	Top Magnetic drive
	Lid	Optional motor lift
	Blades	Customizable blades from different options (Spin filter, Cell-lift impeller, Basket impeller, Pitched Blade Impeller, Marine Blade Impeller)